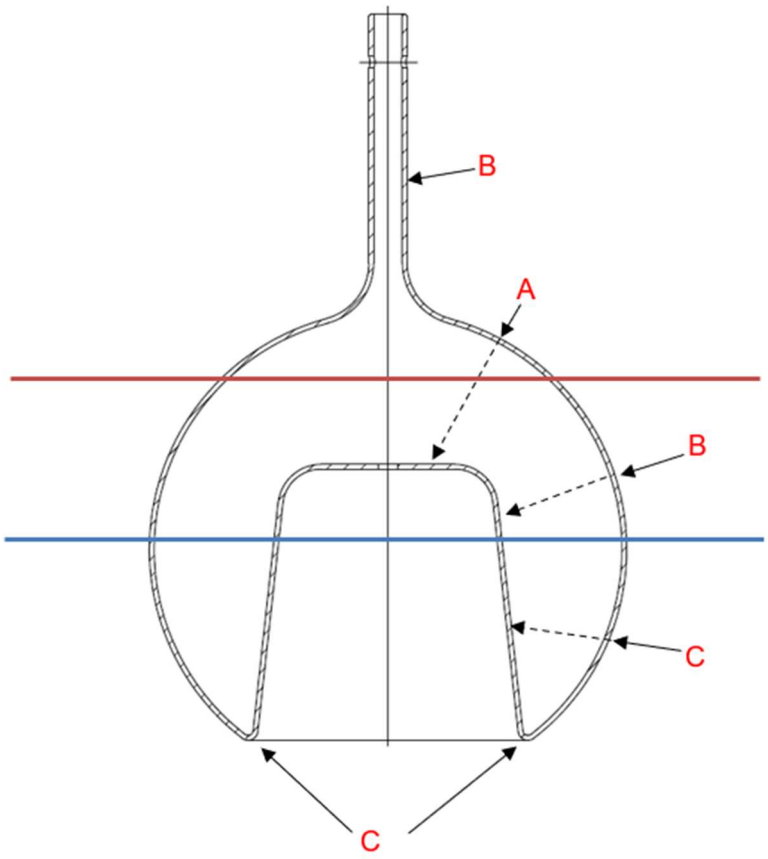
Product name(s):	GLO (MINI – MEDIUM – LARGE – LARGE FLOOR – MAXI)		
Manufacturing process:	Borosilicate glass blowing / glass coloring		
Date of issue:	13.05.2026	**Review**	DOC.000075/F



LEGEND:

C=VISIBLE AREA
B=MIDDLE AREA
A=NON-VISIBLE AREA

The Pyrex glass sphere of our Glo is a handcrafted product, requiring manual processing and treatments.
For this reason, it should be considered that small “imperfections” are inherent to the manufacturing process and attest to the authenticity of the product.
Below is a diagram illustrating the possible finishing variations that may occur in the finished product, in order to assess product acceptability.

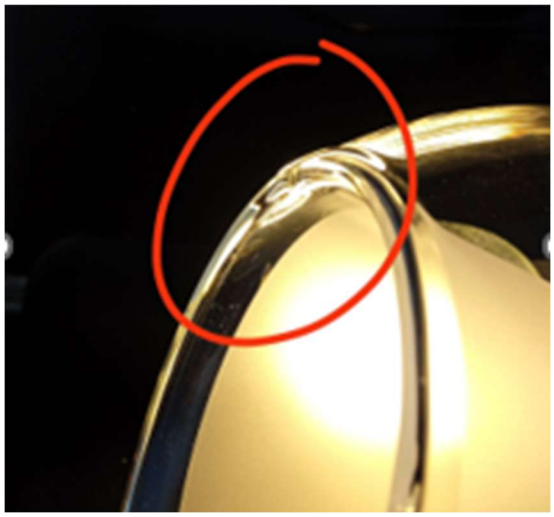
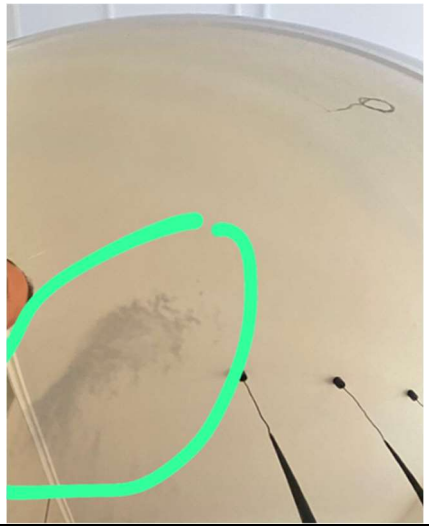
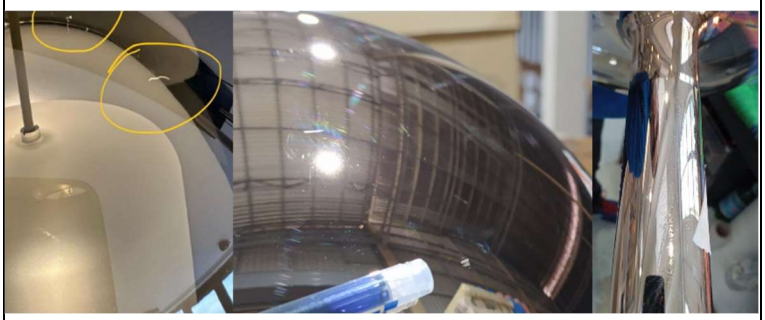
It is recommended to clean the glass with non-aggressive neutral products and a damp cloth.

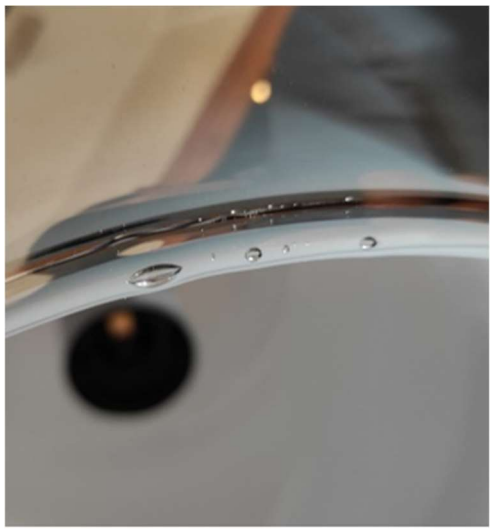
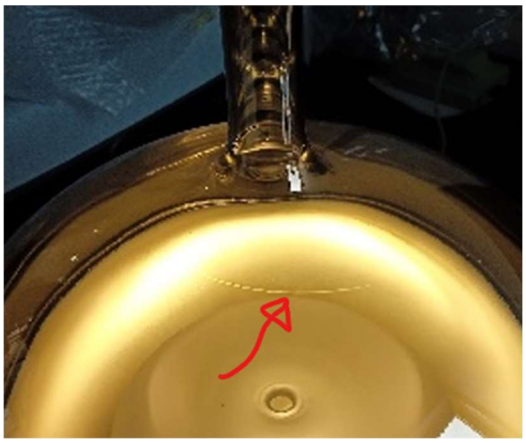
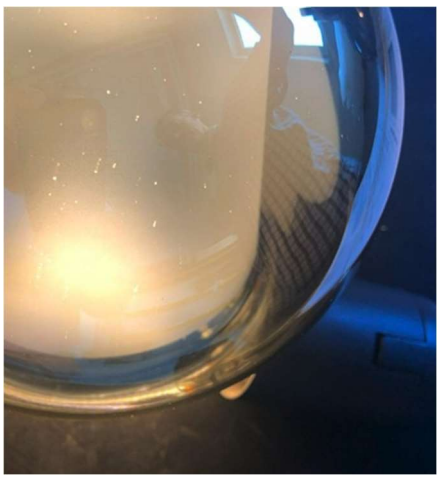
AURALIS	QUALITY CONTROL SPECIFICATION	PL.035

PYREX QUALITY	
	Before processing the Pyrex glass, inspect the entire surface to ensure there are no bubbles, stains, hairs, or impurities. Reject any non-conforming pieces at the source, in order to prevent these defects from becoming more pronounced during the final processing stages.

Preliminary Inspection of Processed Glass	
	The glass components are inspected 100% during assembly based on the criteria listed below, taking into account the artisanal nature of the product.

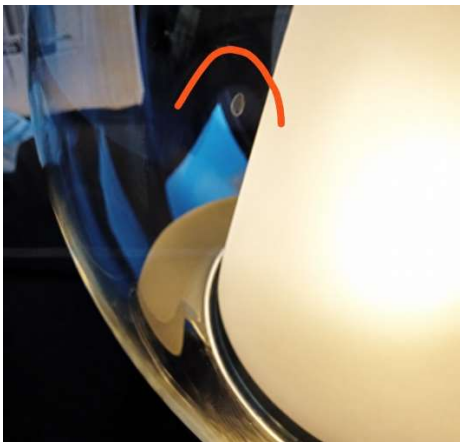
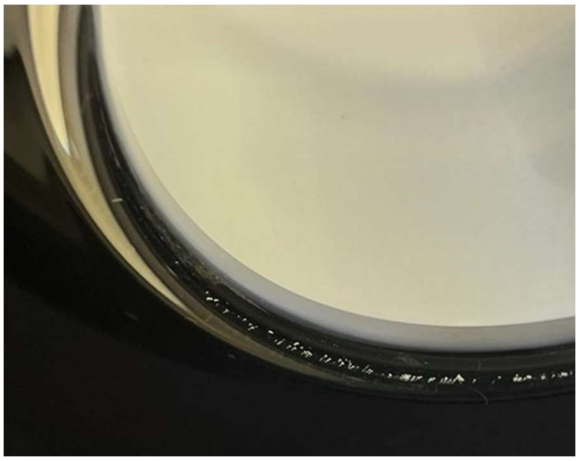
SPHERE-TO-TUBE WELDING	A	B	C
	Max Deviation Mini 1mm Medium 1mm Large 2 mm Maxi 3 mm		

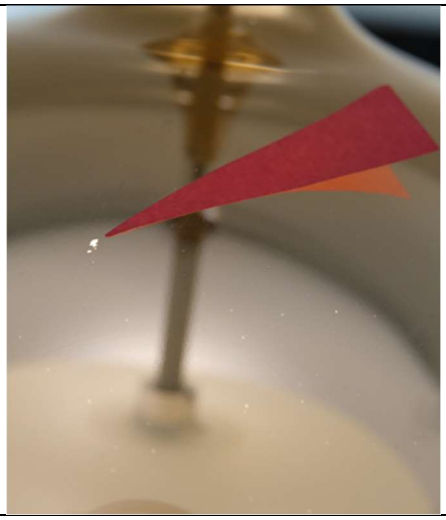
SPHERE-TO-CUP WELDING			
			Max. 1 wave height Mini 2mm Medium 2mm Large 3 mm Maxi 4 mm
EXTENDED STAIN	**A**	**B**	**C**
			
SCRATCHES / PACKAGING SCRATCHES / HANDLING SCRATCHES			
	Max 2 marks 3 mm	Max 2 marks 2 mm	Max 2 marks 1 mm

INTERNAL GLASS BUBBLES			
			Max. 1 bubble
PRODUCTION MARKS	**A**	**B**	**C**
	Max 2 lines	Max 1 line	
STARDUST			
	Max 2 Areas	Max 1 Area	

INTERNAL IMPURITIES IN SANDBLASTED GLASS CUP			
	Max 3 points 2 mm	Max 2 points 1 mm	
ROUGH SANDBLASTING	**A**	**B**	**C**
DEFORMATIONS			
	Max 1 zona		

AURALIS	QUALITY CONTROL SPECIFICATION	PL.035

INTERNAL STAINS			
	Max 4/5 points	Max 2 points	Max 1 points
MISSING PAINT ON LOWER EDGE	**A**	**B**	**C**
			Max 1 mark 20 mm
COLOR DIFFERENCE	**A**	**B**	**C**
	The glass coloring is achieved through a nanometric deposition of oxides. Minor color differences between individual pieces are acceptable. Please indicate at the order stage if multiple pieces of the same color are included in the composition.		

Finishes 4ever: DARK STAINS AND IMPURITIES	A	B	C
	Max 4/5 points	Max 2 points	
MISSING TREATMENT	**A**	**B**	**C**
	Max 2 points 1 mm	Max 2 points 1 mm	
COLOR REMOVAL DURING PAINTING PROCESS			